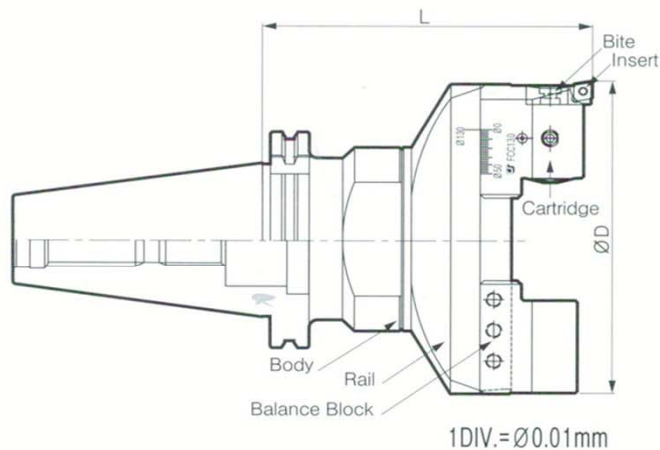


Balance Cut Tool for Finish Boring (Wide Diameter) **SK-FBC**

DIN 69871-1 A/B, ISO 7388/1 : 1983(E)



재고관리는 Body, Head Set, Bite를 별도로함.

(mm)

Designation	Boring Range ØD		Body	Head Set (Rail+ Cartridge + Balance Block)	Bite(Insert)	kg
	min	max				
SK50 -FBC 130	-182	130	SK50 - FMD50 - 85 - 155 - 205 - 255	FBC130S [TBR130 + FCC130 + FCB130]		10.4
	-252	130				12.4
	-302	130				14.2
	-352	130				14.9
SK50 -FBC 175	-182	175	SK50 - FMD50 - 85 - 155 - 205 - 255	FBC175S [TBR175 + FCC130 + FCB130]		11.4
	-252	175				13.4
	-302	175				15.2
	-352	175				15.9
SK50 -FBC 220	-182	220	SK50 - FMD50 - 85 - 155 - 205 - 255	FBC220S [TBR220 + FCC130 + FCB130]	FBB130-C09 [CCMT09T3000, CCGT09T3000]	12.3
	-252	220				14.3
	-302	220				16.1
	-352	220				16.8
SK50 -FBC 265	-182	265	SK50 - FMD50 - 85 - 155 - 205 - 255	FBC265S [TBR265 + FCC130 + FCB130]	FBB130-C12 [CCMT1204000]	13.8
	-252	265				15.8
	-302	265				17.6
	-352	265				18.3
SK50 -FBC 310	-182	310	SK50 - FMD50 - 85 - 155 - 205 - 255	FBC310S [TBR310 + FCC310 + FCB310]	TPMT1103000, TPGT1103000]	15.0
	-252	310				17.0
	-302	310				19.0
	-352	310				19.7

SK50 -FBC 385 -182	385	465	SK50 - FMD50 - 85	FBC385S [TBR385 + FCC310 + FCB310]	17.0
-252	385	465	- 155		19.0
-302	385	465	- 205		20.8
-352	385	465	- 255		21.5
SK50 -FBC 460 -182	460	540	SK50 - FMD50 - 85	FBC460S [TBR460+ FCC310 + FCB310]	19.5
-252	460	540	- 155		21.5
-302	460	540	- 205		23.3
-352	460	540	- 255		24.0

FBB130-C12바이트를 사용시, 최소 보링경은 $\phi 6.7\text{mm}$ 커집니다.
(주문예)

- SK50-FBC130-252세트 주문시
- 바디 : SK50-FMD50-155
- 헤드세트 : FBC-130S
- 바이트 : FBB130-T11
- 바디는 143page 참조.
- 헤드세트는 144page 참조.
- Spare Part는 144page 참조.

When you use FBB130-C12 Bite, minmum boring range enlarged by $\phi 6.7\text{mm}$

(Ordering example)

- SK50-FBC130-252
- Body : SK50-FMD50-155
- Head Set : FBC-130S
- Bite : FBB130-T11
- Body : see page 143
- Head Set : see page 144
- Spare Part : see page 144