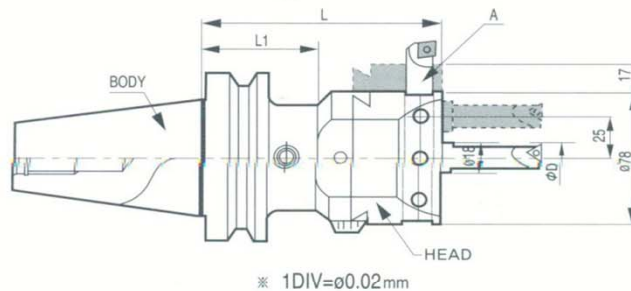


Micro Boring BT-KMB

MAS403-BT

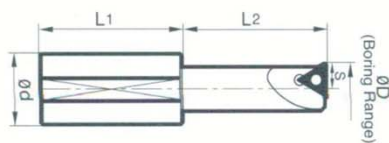


Designation	L	L1	Body(Basic Holder)	Head(Modular)	Boring Bite	kg	Stock
BT40 - KMB	141	64	BT40-MD63F-64	KMB6336	BB18-OS	5.5	
BT50 - KMB	152	75	BT50-MD63F-75	KMB6336	BB18-OS	7.0	

- 모듈라 타입 소경 가공용 마이크로 보링바
- 가공범위 (BB18 보링 바이트 사용시) : $\phi 8.0 \sim \phi 101.0\text{mm}$
- Chucking 가능한 베이직 홀더 형번 : HSK, BT, SK, NT50/40, MT6, Straight Shank에도 장착하여 사용가능.
- 헤드는 176page 참조.
- Finish cutting modular type micro boring bar best suiting small ~ medium size hole.
- Boring range (BB18 Boring Bite) : $\phi 8.0 \sim \phi 101.0\text{mm}$
- Basic holders can be chucking : HSK, BT, SK, NT50/40, MT6, Straight Shank
- Spare part : see page 176
- 조정길이 : 17mm
- Body(Basic holder)는 162page 참조.
- Adjustable length : 17mm
- Body(Basic holder) : see page 162

Boring Bite : BB type : [for KMB]

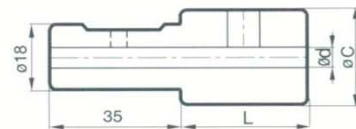
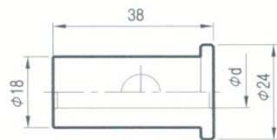
BB18-80 Page 176 참조 Type A 적용시



Designation	Boring Range ϕD				S	ϕd	L1	L2	Insert	Insert Screw	Stock
	Center	Eccentric									
BB18-7S	8	41	43	91	3.5	18	30	30	TBGT0601OOL	BFTX0204A	●
BB18-9S	10	43	45	93	4.5	18	30	40	TPGT0802OOL	BFTX0204A	●
BB18-11S	12	45	47	95	5.5	18	30	45	TPGT1103OOL	BFTX0307A	●
BB18-13S	14	47	49	97	6.5	18	40	45	TPGT1103OOL	BFTX0307A	●
BB18-15S	16	49	51	99	7.5	18	40	50	TPGT1103OOL	BFTX0307A	●
BB18-17S	18	51	53	101	8.5	18	40	50	TPGT1103OOL	BFTX0307A	●

Spare Parts					
Type	Basic				Option
	Basic Holder	Boring Head	Taper Screw	Wrench	Boring Bite
KMB	 MD63F	 KMB6336	 BTT1620F	 LW-8	 BB18

Clamping Sleeve



Designation	ød	Stock
CSL 4K	4	
CSL 5K	5	
CSL 6K	6	
CSL 7K	7	
CSL 8K	8	
CSL10K	10	
CSL12K	12	

Designation	ød	øC	L	Stock
LCSL 5K	5	18	18	
LCSL 6K	6	18	18	
LCSL 7K	7	18	18	
LCSL 8K	8	22	22	
LCSL10K	10	25	25	
LCSL12K	12	25	30	

※ 특수 Size도 주문 제작 합니다. ※ Special size can be manufactured upon request.

(mm)